

## Marking Dies

- Imprints your own custom message, logo, or date code on the ferrule during the crimping process.
- Purchase your own custom set of letters, numbers, symbols and spacer blocks; which can be arranged and rearranged in any manner to create various branding messages or date codes for hose traceability.
- Used in conjunction with standard die set for that size, and replaces one of the eight standard die segments with marking die segment.
- Marking varies in height from 1.5 mm to 4 mm, and in length from 10 to 15 characters, depending on die size.
- For use with KC1-H130, KC3-H130, KC1-H135, KC3-H135, KC3-H144 and KC3-H170 Series Crimpers.
- Also available for KC1-H83, KC3-H88 and all KC4 Series crimpers. Contact Kuriyama Customer Service for details.



Marking Die Segment with Character Blocks inserted

## KCHAR Series

### Character Blocks

Available in a wide variety of letters, numbers and symbols, character blocks can be arranged in a various ways within the hollowed out marking die segment.

#### INDIVIDUAL CHARACTER BLOCKS

Part Number	Die Sizes (mm)	Character Height (mm)
KCHAR1.5MM	12 & 14	1.5
KCHAR2MM	16, 19, 22, 25 & 29	2.0
KCHAR3MM	34, 38, 42, 46, 50, 54, 58, 63, 69 & 73	3.0
KCHAR4MM	103, 106, 111, 116, 121, 121, 126 & 131	4.0

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[KOA.link/Marking-Dies](https://KOA.link/Marking-Dies)



Marking Die Segments replace one of the eight standard die segments for that particular size (crimp diameter).

Because we continually examine ways to improve our products, we reserve the right to alter specifications or discontinue products without prior notice.

## KCMARKH Series

### Marking Die Segments

Used in conjunction with the standard die set for that size, marking die segments replace one of the eight standard die segments with one to which character blocks can be added in order to imprint on the ferrule.

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#### FOR KC1-H130, KC3-H130, KC1-H135, KC3-H135, KC3-H144 AND KC3-H170 SERIES CRIMPERS

Part Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)	Available Character Spaces	Individual Character Blocks Part Number
KCMARKH119-12	12.0 - 14.0	12	60	1.5	10	KCHAR1.5MM
KCMARKH119-14	14.0 - 16.0	14	60	1.5	10	KCHAR1.5MM
KCMARKH119-16	16.0 - 19.0	16	60	1.5	15	KCHAR2MM
KCMARKH119-19	19.0 - 22.0	19	60	1.5	15	KCHAR2MM
KCMARKH119-22	22.0 - 25.0	22	60	1.5	15	KCHAR2MM
KCMARKH119-25	25.0 - 29.0	25	60	1.5	15	KCHAR2MM
KCMARKH119-29	29.0 - 34.0	29	70	1.5	15	KCHAR2MM
KCMARKH119-34	34.0 - 38.0	34	70	1.5	15	KCHAR3MM
KCMARKH119-38	38.0 - 42.0	38	85	1.5	15	KCHAR3MM
KCMARKH119-42	42.0 - 46.0	42	85	1.9	15	KCHAR3MM
KCMARKH119-46	46.0 - 50.0	46	95	1.9	15	KCHAR3MM
KCMARKH119-50	50.0 - 54.0	50	95	1.9	15	KCHAR3MM
KCMARKH119-54	54.0 - 58.0	54	110	1.9	15	KCHAR3MM
KCMARKH119-58	58.0 - 63.0	58	95	1.9	15	KCHAR3MM
KCMARKH119-63	63.0 - 69.0	63	120	1.9	15	KCHAR3MM
KCMARKH119-69	69.0 - 73.0	69	100	1.8	15	KCHAR3MM
KCMARKH119-73	73.0 - 77.0	73	120	1.5	15	KCHAR3MM
KCMARKH119-77	77.0 - 86.0	77	120	1.5	15	KCHAR3MM
KCMARKH119-86	86.0 - 90.0	86	120	1.5	15	KCHAR3MM
KCMARKH119-90	90.0 - 96.0	90	150	1.5	15	KCHAR3MM
KCMARKH119-96	96.0 - 103.0	96	120	1.5	15	KCHAR3MM

#### ADDITIONAL DIES FOR KC3-H144 AND KC3-H170 SERIES CRIMPERS ONLY

KCMARKH144-103	103.0 - 106.0	103	130	1.5	12	KCHAR4MM
KCMARKH144-106	106.0 - 111.0	106	130	1.5	12	KCHAR4MM
KCMARKH144-111	111.0 - 116.0	111	130	1.5	12	KCHAR4MM
KCMARKH144-116	116.0 - 121.0	116	130	1.5	12	KCHAR4MM
KCMARKH144-121	121.0 - 126.0	121	130	1.5	12	KCHAR4MM
KCMARKH144-126	126.0 - 131.0	126	130	1.5	12	KCHAR4MM
KCMARKH144-131	131.0 - 144.0	131	130	1.5	12	KCHAR4MM

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